## What is claimed is:

- A device for processing a substrate, comprising:

   a laser source;
   an optical deflection and mapping system arranged in a light path of the laser beam;
   a glass guard shielding the optical system in the direction of the substrate, wherein

   the glass guard includes a heating device, adapted to heat at least a portion of the glass
   guard to a noticeably higher temperature than its surroundings.
- 2. A device as claimed in claim 1, wherein the heating device includes a heating element which encloses the glass guard in an annular manner.
- 3. A device as claimed in claim 1, wherein the heating device includes a hot air blower with at least one outlet nozzle directed at the glass guard.
- 4. A device as claimed in claim 3, wherein the blower includes a plurality of outlet nozzles distributed evenly around the periphery of the glass guard.
- 5. A device as claimed in claim 1, wherein the glass guard is adapted to be heated with the heating device to a temperature between approximately 50°C and approximately 120°C.
- 6. A device as claimed in claim 1, further comprising an extraction device, arranged in a zone between the heating device and the substrate.
- 7. A device as claimed in claim 1, wherein the heating device includes an annular heating element.
- 8. A device as claimed in claim 1, wherein the heating device includes a hot air blower.
- 9. A device as claimed in claim 8, wherein the blower includes a plurality of outlet nozzles distributed evenly around the periphery of the glass guard.
- 10. A device as claimed in claim 2, wherein the glass guard is adapted to be heated with the heating device to a temperature between approximately 50°C and approximately 120°C.

- 11. A device as claimed in claim 3, wherein the glass guard is adapted to be heated with the heating device to a temperature between approximately 50°C and approximately 120°C.
- 12. A device as claimed in claim 8, wherein the glass guard is adapted to be heated with the heating device to a temperature between approximately 50°C and approximately 120°C.
- 13. A device as claimed in claim 9, wherein the glass guard is adapted to be heated with the heating device to a temperature between approximately 50°C and approximately 120°C.
- 14. A device as claimed in claim 2, further comprising an extraction device, arranged in a zone between the heating device and the substrate.
- 15. A device as claimed in claim 3, further comprising an extraction device, arranged in a zone between the heating device and the substrate.
- 16. A device as claimed in claim 8, further comprising an extraction device, arranged in a zone between the heating device and the substrate.
- 17. A device as claimed in claim 9, further comprising an extraction device, arranged in a zone between the heating device and the substrate.
- 18. A device as claimed in claim 5, further comprising an extraction device, arranged in a zone between the heating device and the substrate.
- 19. A device as claimed in claim 1, wherein the device is for processing electrical circuit substrates.
- 20. A device for processing a substrate, comprising:
  a laser source;
  an optical deflection system arranged in a light path of a laser beam; and
  a glass guard, wherein the glass guard includes a heating device.

- 21. The device as claimed in claim 20, wherein the heating device is adapted to heat at least a portion of the glass guard to a relatively higher temperature than its surroundings.
- 22. The device as claimed in claim 20, wherein the heating device is adapted to heat at least a portion of the glass guard to a noticeably higher temperature than its surroundings.
- 23. A device as claimed in claim 20, wherein the heating device includes an annular heating element.
- 24. A device as claimed in claim 20, wherein the heating device includes a hot air blower.
- 25. A device as claimed in claim 24, wherein the blower includes a plurality of outlet nozzles distributed evenly around the periphery of the glass guard.
- 26. A device as claimed in claim 20, wherein the glass guard is adapted to be heated with the heating device to a temperature between approximately 50°C and approximately 120°C.
- 27. A device as claimed in claim 21, wherein the glass guard is adapted to be heated with the heating device to a temperature between approximately 50°C and approximately 120°C.
- 28. A device as claimed in claim 22, wherein the glass guard is adapted to be heated with the heating device to a temperature between approximately 50°C and approximately 120°C.
- 29. A device for processing a substrate, comprising:
  - a laser source;
- an optical deflection system arranged in a light path of a laser beam; and a glass guard, wherein the glass guard includes heating means for heating at least a portion of the glass guard to a relatively higher temperature than its surroundings.
- 30. A device as claimed in claim 29, wherein the heating means includes an annular heating element.

- 31. A device as claimed in claim 29, wherein the heating means includes a hot air blower.
- 32. A device as claimed in claim 31, wherein the blower includes a plurality of outlet nozzles distributed evenly around the periphery of the glass guard.
- 33. A device as claimed in claim 29, wherein the glass guard is adapted to be heated with the heating device to a temperature between approximately 50°C and approximately 120°C.